

## WHAT IS CLAIMED IS:

1. Seal for an optical unit constituting an automobile indicator or illuminating light, intended to be mounted between this optical unit and a support in which it is inserted, the seal consisting of a sheet of flexible material provided with an internal orifice intended to receive the unit, wherein it consists of at least one material with a self-surface skin formed by extrusion, the seal comprising, on at least one of its edges, at least one lip with a height greater than the thickness of the sheet and perpendicular thereto.
2. Seal according to claim 1, which consists of various coextruded materials with different hardnesses.
3. Seal according to claim 1, which consists at least partially of cellular EPDM.
4. Method of manufacturing a seal according to claim 1, which method consists of producing a strip by extrusion, cutting it into sheets with a dimension equal to that of the seal and cutting out the said internal orifice.
5. Method according to Claim 4, wherein the cutting into sheets and the cutting of the said orifice are simultaneous.